

TABELLA DI PRESSATURA CRIMPING CHART



REV. 24/11/2025

TUBI TRECCIATI - BRAIDED HOSES

Nominal bore	DN	5	6	8	10	12	16	19	25	31	38	51
Internal diameter	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4,8	6,4	7,9	9,5	12,8	16,0	19,0	25,4	31,8	38,1	50,8

TEKNO 1SN EVERGREEN FOREVER	B1R Skive	B1R03	B1R04	B1R05	B1R06	B1R08	B1R10	B1R12	B1R16	B1R20	B1R24	B1R32
		15,2	17,2	18,8	21,0	25,4	28,2	32,2	39,8	46,6	53,0	66,2
		ext. 18	ext. 21	ext. 22	ext. 23	ext. 25	ext. 28	ext. 34	ext. 37	ext. 43	ext. 47	ext. 62
	B1T No Skive	B1T03	B1T04	B1T05	B1T06	B1T08	B1T10	B1T12	B1T16	B1T20	B1T24	
		15,4	16,4	18,2	20,1	24,2	26,4	30,8	38,9	46,6	54,2	
	B12T..N No Skive	B12T03N	B12T04N	B12T05N	B12T06N	B12T08N	B12T10N	B12T12N	B12T16N	B12T20N	B12T24N	B12T32N
		16,0	18,0	18,6	20,5	23,4	27,0	30,8	39,1	48,5	57,0	69,4
	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			16,0	17,8	20,0	23,6	27,4	30,2	37,9			

TEKNO 2SN EVERGREEN FOREVER	B2R Skive	B2R03	B2R04	B2R05	B2R06	B2R08	B2R10	B2R12	B2R16	B2R20	B2R24	B2R32
		17,6	17,8	20,3	23,0	25,7	29,0	33,5	41,2	50,8	56,7	69,5
		ext. 18,5	ext. 21	ext. 22	ext. 23	ext. 25	ext. 28	ext. 34	ext. 37	ext. 43	ext. 47	ext. 64
	B2T No Skive	B2T03	B2T04	B2T05	B2T06	B2T08	B2T10	B2T12	B2T16	B2T20	B2T24	
		15,7	18,0	20,2	21,4	25,6	28,5	32,0	41,0	50,0	57,5	
	B12T..N No Skive	B12T03N	B12T04N	B12T05N	B12T06N	B12T08N	B12T10N	B12T12N	B12T16N	B12T20N	B12T24N	B12T32N
		16,0	18,7	19,6	21,3	24,3	28,2	32,1	40,3	51,0	59,0	72,7

TEKNO 1SC EVERGREEN FOREVER	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			15,3	16,8	18,6	22,5	26,4	29,4	36,9			
	B1K No Skive		B1K04	B1K05	B1K06	B1K08	B1K10	B1K12	B1K16	B1K20	B1K24	B1K32
			15,0	16,3	18,6	22,7	26,4	29,5	37,9	44,8	51,3	64,6

TEKNO 2SC EVERGREEN FOREVER	B12T..N No Skive		B12T04N	B12T05N	B12T06N	B12T08N	B12T10N	B12T12N	B12T16N	B12T20N	B12T24N	B12T32N
			18,2	19,0	20,6	23,5	27,4	31,1	39,1	48,7	56,2	71,0
	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			16,2	18,0	20,0	23,8	27,8	30,3	37,9			

TEKNO 1SC PLUS EVERGREEN FOREVER	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			15,3	16,8	18,6	22,5	26,4	29,2	36,9			
	B1K No Skive		B1K04	B1K05	B1K06	B1K08	B1K10	B1K12	B1K16	B1K20	B1K24	B1K32
			15,0	16,3	18,6	22,7	26,4	29,5	37,9	44,8	50,8	64,6

TEKNO 2SC PLUS EVERGREEN FOREVER	B12T..N No Skive		B12T04N	B12T05N	B12T06N	B12T08N	B12T10N	B12T12N	B12T16N	B12T20N	B12T24N	B12T32N
			18,2	19,0	20,6	23,5	27,4	31,1	39,1	48,7	56,2	71,0
	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			16,2	18,0	20,0	23,8	27,8	30,3	37,9			

 scelta consigliata / recommended option

I parametri di pressatura indicati sopra sono validi anche per le versioni **FOREVER** e **EVERGREEN**
 The crimping parameters reported above are also valid for **FOREVER** and **EVERGREEN** versions

+0 / -0,2 mm	Tolleranza sul diametro di pressatura / Tolerance on the crimping diameter
± 0,5mm	Tolleranza sulla pelatura / Tolerance on the skive length

TUBI TRECCIATI - BRAIDED HOSES

Nominal bore	DN	5	6	8	10	12	16	19	25	31	38	51
Internal diameter	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4,8	6,4	7,9	9,5	12,8	16,0	19,0	25,4	31,8	38,1	50,8
STRONGER 1	B1R Skive	B1R03	B1R04	B1R05	B1R06	B1R08	B1R10	B1R12	B1R16	B1R20		
		15,4	17,3	18,6	20,5	25,2	27,4	31,0	39,0	45,7		
		ext. 18	ext. 21	ext. 22	ext. 23	ext. 25	ext. 28	ext. 34	ext. 37	ext. 43		
	B12T..N No Skive	B12T03N	B12T04N	B12T05N	B12T06N	B12T08N	B12T10N					
		16,2	18,1	18,4	20,0	23,2	26,2					
	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			16,1	17,6	19,5	23,4	26,6	29,0	38,1			

PREMIER	B12T..N No Skive		B12T04N	B12T05N	B12T06N	B12T08N	B12T10N	B12T12N	B12T16N			
			18,0	18,8	20,3	23,2	27,3	31,3	39,1			

TEKNOMASTER	B2R Skive		B2R04	B2R05	B2R06	B2R08	B2R10	B2R12	B2R16			
			17,6	20,0	22,9	26,0	29,7	33,6	41,6			
			ext. 21	ext. 22	ext. 23	ext. 25	ext. 28	ext. 34	ext. 37			

SLIM	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08		B1SC12				
			15,0	16,8	18,2	21,9		28,7				
	B1K No Skive		B1K04	B1K05	B1K06	B1K08			B1K16			
			14,3	15,7	17,3	21,7			35,3			
	B7R No Skive	B7R03										
		12,3										

SERVOCOMANDO	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08						
			15,5	17,0	18,6	22,5						

VULCAN 1 (NO SKIVE ONLY FOR LOW PRESSURE APPLICATIONS)	B1R Skive	B1R03	B1R04	B1R05	B1R06	B1R08	B1R10	B1R12	B1R16	B1R20	B1R24	B1R32
		15,2	17,2	18,8	21,0	25,4	28,2	32,2	39,8	46,6	53,0	66,2
		ext. 18	ext. 21	ext. 22	ext. 23	ext. 25	ext. 28	ext. 34	ext. 37	ext. 43	ext. 47	ext. 62
	B1T No Skive								B1T16	B1T20	B1T24	
									38,8	48,0	54,0	
	B12T..N No Skive				B12T06N							B12T32N
					20,5							70,2
B1SC No Skive			B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			16,2	18,2	20,0	23,8	27,7	30,7	38,7			

ALPI 3300 / R17	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			15,6	16,9	18,8	22,5	28,0	30,5	37,9			

ALPI 4000 / R19	B12T..N No Skive			B12T05N	B12T06N	B12T08N	B12T10N	B12T12N	B12T16N			
				19,0	20,6	23,5	27,3	31,1	39,0			
	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08	B1SC10	B1SC12	B1SC16			
			15,8	18,0	20,0	23,8	27,7	30,3	37,8			

 scelta consigliata / recommended option

+0 / -0,2 mm	Tolleranza sul diametro di pressatura / Tolerance on the crimping diameter
± 0,5mm	Tolleranza sulla pelatura / Tolerance on the skive length

TUBI SPIRALATI - SPIRAL HOSES

Nominal bore	DN	5	6	8	10	12	16	19	25	31	38	51
Internal diameter	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4,8	6,4	7,9	9,5	12,8	16,0	19,0	25,4	31,8	38,1	50,8

TEKNOSPIR 4SP EVERGREEN FOREVER	B9R Skive		B9R04		B9R06	B9R08	B9R10	B9R12	B9R16	B9R20	B9R24	B9R32
			19,2		23,2	26,3	29,8	33,5	41,8	54,6	58,5	74,0
			ext. 21		ext. 23	ext. 27	ext. 31	ext. 36	ext. 48	ext. 54	ext. 62	ext. 64
	B5K No-Skive				B5K06	B5K08	B5K10	B5K12	B5K16	B5K206		
					25,8	28,5	32,9	36,0	43,5	57,0		
	KB4SH Double Skive						KB4SH10	KB4SH12	KB4SH16			
							31,0	33,9	41,5			
	HB4NS No Skive				HB4NS06	HB4NS08	HB4NS10	HB4NS12	HB4NS16			
					26,1	27,8	33,9	37,5	46,5			
	HB6NS No Skive									HB6NS20	HB6NS24	
										58,3	64,5	

TEKNOSPIR 4SH EVERGREEN FOREVER	B4SH Skive									B4SH20	B4SH24	B4SH32
										47,2	58,0	70,5
										ext. 54	ext. 62	ext. 64
	B5K No-Skive							B5K12	B5K16	B5K204		
								36,0	43,7	54,0		
	KB4SH Double Skive						KB4SH10	KB4SH12	KB4SH16	KB4SH20	KB4SH24	KB4SH32
							31,8	33,9	41,5	50,2	57,2	74,2
	HB4NS No Skive						int. 14 ext. 47,5	int. 15 ext. 52	int. 17 ext. 67	int. 21,5 ext. 74	int. 22 ext. 81	int. 29 ext. 85
							34,5	37,5	46,7	55,5	62,5	

TEKNOSPIR R13 EVERGREEN FOREVER	KB4SH Double Skive							KB4SH12	KB4SH16	KB4SH20		
								34,7	42,2	49,8		
								int. 15 ext. 52	int. 17 ext. 67	int. 21,5 ext. 74		
	KBH13 Double Skive										KBH1324	KBH1332
											59,7	78,2
	HB4NS No Skive										int. 22 ext. 81	int. 29 ext. 85
								HB4NS12	HB4NS16	HB4NS20	HB4NS24	
								38	46,5	55,5	64,5	

TEKNOSPIR R15 EVERGREEN FOREVER	KB4SH Double Skive							KB4SH12	KB4SH16			
								33,9	41,5			
								int. 15 ext. 52	int. 17 ext. 67			
	KBH13 Double Skive									KBH1320	KBH1324	KBH1332
										53,3	61,3	77,4
	HB4NS No Skive									int. 21,5 ext. 74	int. 22 ext. 81	int. 29 ext. 85
							HB4NS10	HB4NS12	HB4NS16			
	HB6NS No Skive						34,5	37,5	46,7			
										HB6NS20	HB6NS24	
										57,8	64,5	

Tipologia di inserti / Type of inserts:

Standard - **Interlock** - **Hyperspiral**

I parametri di pressatura indicati sopra sono validi anche per le versioni **FOREVER** e **EVERGREEN**

The crimping parameters reported above are also valid for **FOREVER** and **EVERGREEN** versions

+0 / -0,2 mm	Tolleranza sul diametro di pressatura / Tolerance on the crimping diameter
± 0,5mm	Tolleranza sulla pelatura / Tolerance on the skive length

TUBI SPIRALATI - SPIRAL HOSES

Nominal bore	DN	5	6	8	10	12	16	19	25	31	38	51
Internal diameter	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4,8	6,4	7,9	9,5	12,8	16,0	19,0	25,4	31,8	38,1	50,8

EVEREST 4000	B9R Skive					B9R08	B9R10	B9R12	B9R16	B9R20		
						26,5	30,4	34,0	41,9	53,2		
						ext. 27	ext. 31	ext. 36	ext. 48	ext. 54		
	B5K No-Skive					B5K08	B5K10	B5K12	B5K16	B5K204		
						27,6	32,3	35,8	43,5	54,0		
	HB4NS No Skive					HB4NS08	HB4NS10	HB4NS12	HB4NS16	HB4NS20	HB4NS24	

EVEREST 5000	B9R Skive					B9R08	B9R10	B9R12	B9R16	B9R20		
						26,3	29,2	33,2	41,6	52,1		
						ext. 27	ext. 31	ext. 36	ext. 48	ext. 54		
	B5K No-Skive					B5K08	B5K10	B5K12	B5K16	B5K204		
						28,5	32,9	36,0	43,5	54,0		
								KB4SH12	KB4SH16	KB4SH20		
	KB4SH Skive							int. 15 ext. 52	int. 17 ext. 67	int. 21,5 ext. 74		
	KBH13 Skive										KBH1324	KBH1332
											59,7	78,2
											int. 22 ext. 81	int. 29 ext. 85
	HB4NS No Skive					HB4NS08	HB4NS10	HB4NS12	HB4NS16	HB4NS20	HB4NS24	
						27,8	33,9	37,5	46,5	55,5	64,5	

EVEREST 6000	B9R Skive					B9R06	B9R08	B9R10	B9R12	B9R16		
						23,2	26,5	29,2	33,5	41,8		
						ext. 23	ext. 27	ext. 31	ext. 36	ext. 48		
	KB4SH Skive							KB4SH10	KB4SH12	KB4SH16		
								int. 14 ext. 47,5	int. 15 ext. 52	int. 17 ext. 67		
	KBH13 Skive										KBH1320	KBH1324
											53,3	60,5
											int. 21,5 ext. 74	int. 22 ext. 81
	HB4NS No Skive					HB4NS06	HB4NS08	HB4NS10	HB4NS12	HB4NS16		
						25,8	27,8	33,9	37,5	46,7		
	HB6NS No Skive										HB6NS20	HB6NS24
											57,8	64,5

Tipologia di inserti / Type of inserts:

Standard - Interlock - Hyperspiral

+0 / -0,2 mm	Tolleranza sul diametro di pressatura / Tolerance on the crimping diameter
± 0,5mm	Tolleranza sulla pelatura / Tolerance on the skive length

TUBI IDROPULITRICE - CLEANER HOSES

Nominal bore	DN	5	6	8	10	12	16	19	25	31	38	51
Internal diameter	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4,8	6,4	7,9	9,5	12,8	16,0	19,0	25,4	31,8	38,1	50,8

TEKNOJET 1SN 250	B1R Skive		B1R04	B1R05	B1R06	B1R08						
			17,2	18,8	21,0	25,4						
			ext. 21	ext. 22	ext. 23	ext. 25						
	B12T..N No Skive		B12T04N	B12T05N	B12T06N	B12T08N						
			18,0	18,6	20,5	23,4						
	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08						
			16,0	17,8	20,0	23,6						

TEKNOJET 2SN 400	B12T..N No Skive		B12T04N	B12T05N	B12T06N	B12T08N						
			19,0	19,6	21,3	24,4						
			B2R04	B2R05	B2R06	B2R08						
	B2R Skive		17,8	20,3	23,0	25,7						
			ext. 21	ext. 22	ext. 23	ext. 25						

TEKNOJET 1SN PLUS 315	B1R Skive		B1R04	B1R05	B1R06	B1R08						
			17,2	18,8	21,0	25,4						
			ext. 21	ext. 22	ext. 23	ext. 25						

TEKNOJET 2SN PLUS 600	B2R Skive		B2R04	B2R05	B2R06	B2R08						
			17,8	20,3	23,0	25,7						
			ext. 21	ext. 22	ext. 23	ext. 25						

TEKNOJET 1SC 250	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08						
			15,3	16,8	18,6	22,5						

TEKNOJET 2SC 400	B12T..N No Skive		B12T04N	B12T05N	B12T06N	B12T08N						
			18,2	19,0	20,9	23,5						
	B1SC No Skive		B1SC04	B1SC05	B1SC06	B1SC08						
			16,2	18,0	20,0	23,8						

TEKNOBLAST	WB4 Double Skive				WB406	WB408		WB412				
					24,4	28,2		38,6				
					int. 15 ext. 47	int. 16 ext. 52		int. 19 ext. 54				

TEKNOBLAST PLUS	WB4 Double Skive				WB406	WB408		WB412	WB416			
					24,6	29,1		38,9	41,5			
					int. 15 ext. 47	int. 16 ext. 52		int. 19 ext. 54	int. 17 ext. 57			

TEKNOBLAST SUPERB	WB6 Double Skive							WB612				
								41,2				
								int. 19 ext. 54				

scelta consigliata / recommended option

Tipologia di inserti / Type of inserts:

Standard - **Waterblast**

+0 / -0,2 mm	Tolleranza sul diametro di pressatura / Tolerance on the crimping diameter
± 0,5mm	Tolleranza sulla pelatura / Tolerance on the skive length

TUBI TESSILI - TEXTILE HOSES

Nominal bore	DN	5	6	8	10	12	16	19	25	31	38	51
Internal diameter	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4,8	6,4	7,9	9,5	12,8	16,0	19,0	25,4	31,8	38,1	50,8

TEKNO 1TE / R6	B1T No Skive	B1T03										
		15,2										
	B1K No Skive		B1K04	B1K05	B1K06	B1K08	B1K10	B1K12	B1K16			
			15,2	16,7	18,1	22,2	26,7	29,8	36,8			
	B7R No Skive		B7R04	B7R05	B7R06	B7R08	B7R10	B7R12				
			15,0	16,6	18,4	22,6	26,1	29,3				

TEKNO 2TE	B1T No Skive	B1T03										
		16,0										
	B1K No Skive		B1K04	B1K05	B1K06	B1K08		B1K12			B1K24	
			15,2	17,3	18,6	22,9		30,0			52,0	
	B3R No Skive						B3R10	B3R12	B3R16	B3R20		
							27,1	32,5	40,8	46,5		
	B7R No Skive		B7R04	B7R05	B7R06	B7R08						
			15,5	16,7	18,5	23,1						

TEKNO 3TE	B1T No Skive	B1T03									B1T24	
		15,8									53,5	
	B3R No Skive		B3R04	B3R05	B3R06	B3R08	B3R10	B3R12	B3R16	B3R20		
			15,6	19,5	21,5	24,4	28,4	32,9	41,2	46,5		

R4 FLEX	B1T No Skive										B1T24	
											54,0	
	B12T..N No Skive											B12T32N
											69,5	
	B3R No Skive							B3R12	B3R16	B3R20		
								33,2	41,5	47,8		

R4 CORRUGATED	B1T No Skive										B1T24	
											55,0	
	B12T..N No Skive											B12T32N
											70,2	
	B3R No Skive							B3R12	B3R16	B3R20		
								33,5	41,3	48,7		

+0 / -0,2 mm	Tolleranza sul diametro di pressatura / Tolerance on the crimping diameter
± 0,5mm	Tolleranza sulla pelatura / Tolerance on the skive length

TUBI TERMOPLASTICI - THERMOPLASTIC HOSES

Nominal bore	DN	5	6	8	10	12	16	19	25	31	38	51
Internal diameter	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4,8	6,4	7,9	9,5	12,8	16,0	19,0	25,4	31,8	38,1	50,8

OL7 / R7	B1K		B1K04	B1K05	B1K06	B1K08						
			14,0	17,0	17,6	22,8						
	B7R	B7R03	B7R04	B7R05	B7R06	B7R08	B7R10	B7R12	B7R16			
		12,0	14,1	16,2	18,2	22,2	25,6	29,0	36,8			

OL8 / R8	B1K		B1K04	B1K05	B1K06	B1K08						
			14,0	16,7	18,4	22,4						
	B7R	B7R03	B7R04		B7R06	B7R08						
		11,8	13,8		18,2	22,2						

MTH1	B1K		B1K04	B1K05	B1K06	B1K08						
			13,8	17,0	18,0	21,7						
	B7R	B7R03	B7R04	B7R05	B7R06	B7R08	B7R10	B7R12	B7R16			
		12,0	14,1	16,2	18,2	22,2	25,6	29,0	36,8			

MTH2	B7R					B12T08N						
						23,6						

OL7M / R18	B1SC		B1SC04		B1SC06							
			15,3		19,9							
	B7R	B703R	B704R									
		12,1	14,3									

TUBI PTFE - PTFE HOSES

Nominal bore	DN	5	6	8	10	12	16	19	25	31	38	51
Internal diameter	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4,8	6,4	7,9	9,5	12,8	16,0	19,0	25,4	31,8	38,1	50,8

PTFE-1FHL SMALL THICKNESS	BPTFE	BPTFE03	BPTFE04	BPTFE05	BPTFE06	BPTFE08	BPTFE10	BPTFE12	BPTFE16			
		11,6	13,8	14,7	16,2	20,8	22,2	27,9	34,5			

PTFE-1FHM MEDIUM THICKNESS	BPTFE	BPTFE03	BPTFE04	BPTFE05	BPTFE06	BPTFE08	BPTFE10	BPTFE12	BPTFE16			
		11,6	13,8	14,7	16,2	20,8	22,2	27,9	34,5			

PTFE-CLWB CONVOLUTED	B7R		B7R04				B7R10					
			12,8				24,3					
	BPTFEC		BPTFEC04		BPTFEC06	BPTFEC08	BPTFEC10	BPTFEC12	BPTFEC16	BPTFEC20	BPTFEC24	BPTFEC32
			12,8		16,0	19,4	22,7	26,2	33,2	44,0	50,4	62,5

+0 / -0,2 mm	Tolleranza sul diametro di pressatura / Tolerance on the crimping diameter
± 0,5mm	Tolleranza sulla pelatura / Tolerance on the skive length

SCHEDA TECNICA - TECHNICAL DATA SHEET

Il controllo con i tamponi PASSA / NON PASSA è sempre necessario
The control with the gauges GO / NO GO is always necessary

TUBI TRECCIATI CON RACCORDI STANDARD BRAIDED HOSES WITH STANDARD FITTINGS		DIAMETRI MANDRINO PASSA / NON PASSA (mm) GO / NO GO MANDRELS DIAMETERS (mm)	
		GO	NO GO
03	3/16"	2,30	2,80
04	1/4"	3,30	3,75
05	5/16"	4,70	5,20
06	3/8"	6,05	6,55
08	1/2"	8,35	8,75
10	5/8"	10,85	11,40
12	3/4"	13,50	13,80
16	1"	18,50	19,20
20	1.1/4"	23,05	23,90
24	1.1/2"	29,80	30,70
32	2"	41,60	42,60

TUBI SPIRALATI CON RACCORDI STANDARD SPIRAL HOSES WITH STANDARD FITTINGS		DIAMETRI MANDRINO PASSA / NON PASSA (mm) GO / NO GO MANDRELS DIAMETERS (mm)	
		GO	NO GO
04	1/4"	3,15	3,60
06	3/8"	5,60	6,25
08	1/2"	7,60	8,40
10	5/8"	10,05	10,90
12	3/4"	12,35	13,30
16	1"	17,30	18,35
20	1.1/4"	22,25	23,35
24	1.1/2"	29,15	30,30
32	2"	40,70	42,00

TUBI SPIRALATI CON RACCORDI INTERLOCK SPIRAL HOSES WITH INTERLOCK FITTINGS		DIAMETRI MANDRINO PASSA / NON PASSA (mm) GO / NO GO MANDRELS DIAMETERS (mm)	
		GO	NO GO
12	3/4"	12,15	13,10
16	1"	16,50	17,55
20	1.1/4"	22,25	23,35
24	1.1/2"	27,15	28,30
32	2"	38,70	40,00